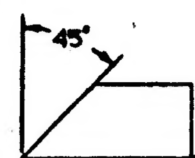
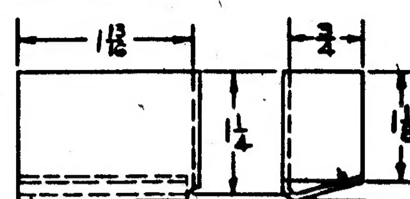
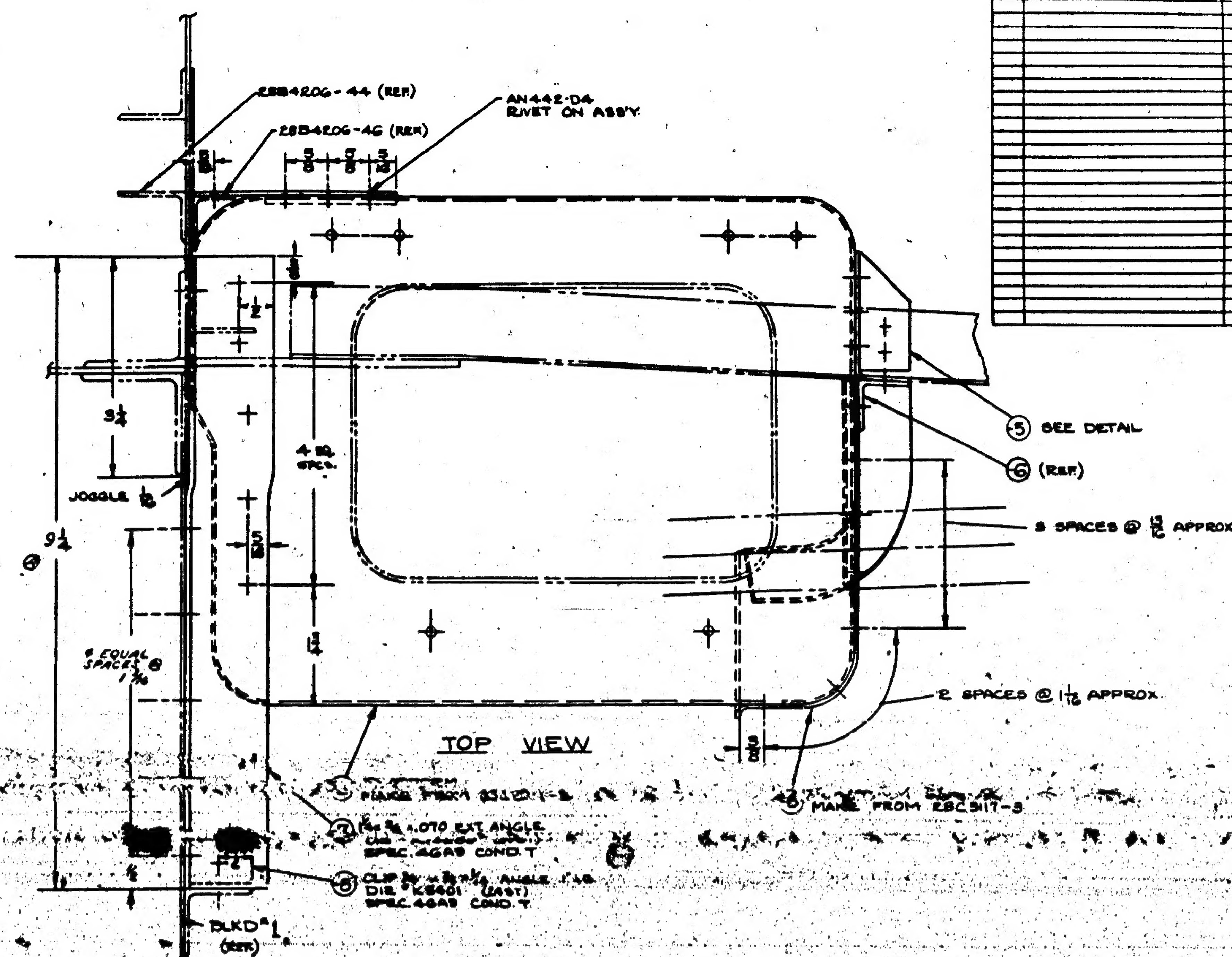




DETAIL OF -5
MAT'L- .051 AL.ALLOY SH'T. (24ST)
SPEC. 47A10 COND. T
ALL BEND RADII = 1/16



28B4206-20L (REF)

PICK UP PRESENT RIVETS THRU WEB & 28B4206-19L-20L FOR ATTACHING -7 ANGLE.

C'SINK. ALL RIVETS ON FWD. FACE OF BLKD. WHICH INTERFERE WITH PLATFORM INSTALLATION.

CUTOUT IN -2 TO CLEAR 28B4206-23L ANGLE (REF)

AN442 D4

28B4206-42 (REF)

5 APPROX.

-3 IS MADE BY CUTTING OFF 28C3117-3 AT THIS POINT TO CLEAR BEAM.

7 (REF)

-4 MAKE FROM 28C3117-4 BY CUTTING OFF LOWER END

VIEW ON PORT SIDE LOOKING FORWARD

AN442-D4 RIVETS

-6 3/4 x 3/4 x 1/16 ANGLE (24ST) SPEC. 46A8 COND. T BEND TO FIT AGAINST BEAM.

28B4222-27 (REF)

28B4211 CROSSBEAM (REF)

AN442-D6

SIDE VIEW LOOKING OUTBOARD

FORWARD

H 194

INSTAL - PLATFORM - RUDDER MOTOR - A.F.C.

28C4018